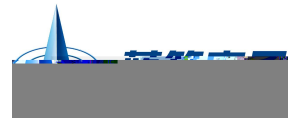




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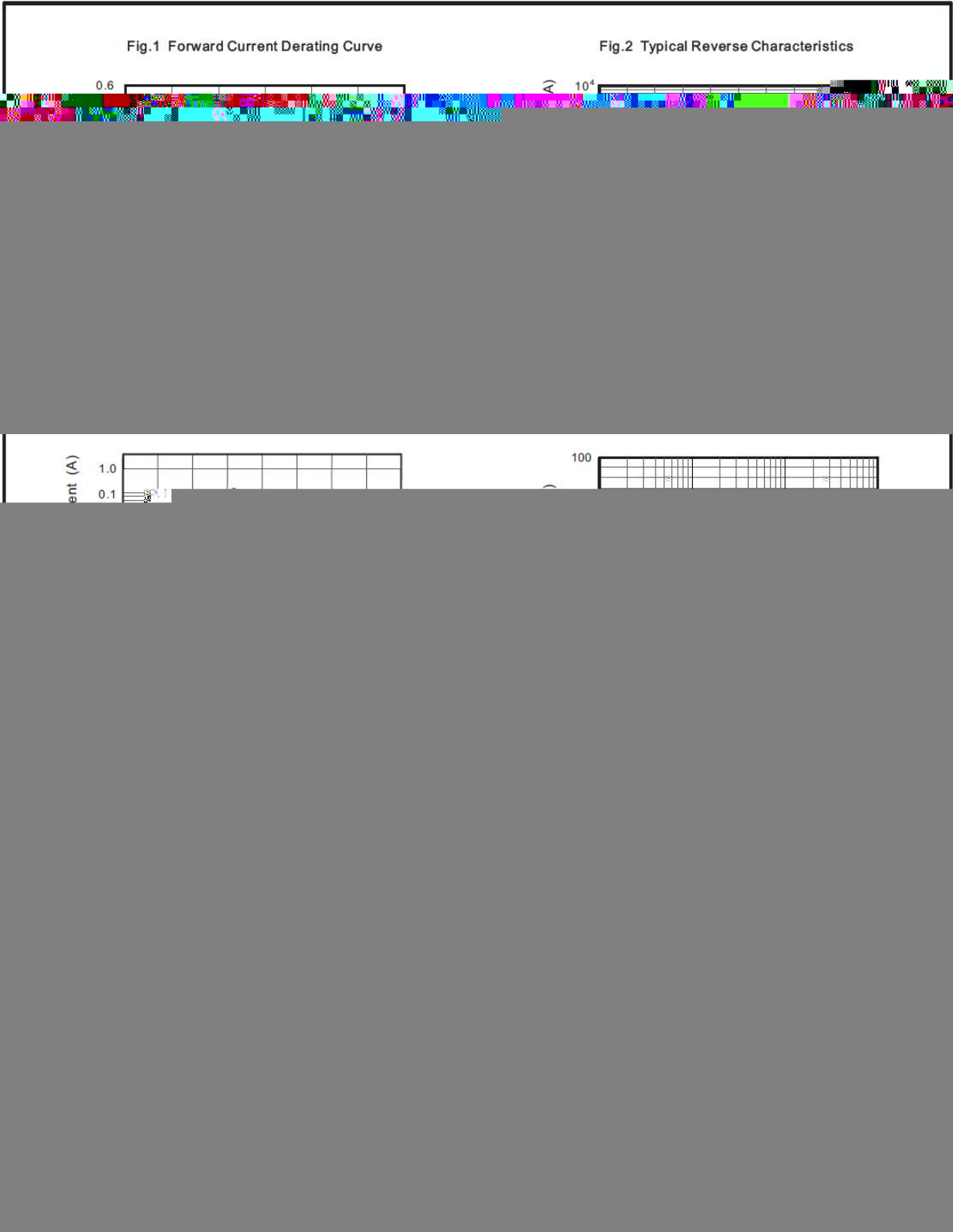


Parameter

Symbol

Rating

Unit





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R

R



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### Temperature Profile for IR Reflow Soldering (Pb-Free)



Note:

- |   |         |           |   |
|---|---------|-----------|---|
| 1 | 150 180 | 60 90sec; | 1.Preheating:150~180 , Time:60~90sec.   |
| 2 | 245 5   | 5 0.5sec; | 2.Peak Temp.:245 5 , Duration:5 0.5sec. |
| 3 | 2 10    | /sec.     | 3. Cooling Speed: 2~10 /sec.            |

260 5                      10 1 sec.                      Temp.:260 5                      Time:10 1 sec

/ REEL

Package Type	Units					Dimension (unit mm <sup>3</sup> )		
	Units/Reel 只/卷盘	Reels/Inner Box 卷盘/盒	Units/Inner Box 只/盒	Inner Boxes/Outer Box 盒/箱	Units/Outer Box 只/箱	Reel	Inner Box	Outer Box